

SUMMIT TRUCK – ASSEMBLY INSTRUCTIONS SMT-1000-SAT/BLK/WHT/BRZ - INTERNAL REVOLVING /STATIONARY, ROPE / WIRE HALYARD



- 1. The Summit Flagpole Truck Assembly ships with the Pulley Assembly preconfigured for use as either ropebased or cable-based internal halyard revolving applications (See **Figure 1**).
- 2. If the Truck Assembly is intended to be installed as either rope-based or cable-based internal halyard, install Cap Plug by tapping in place with hammer/mallet (See Figure 2). If the Truck Assembly is intended to be External Revolving, see External Revolving instructions included in packaging
- 3. Attach your flagpoles 1/4", 5/16", 3/8" or Wire Cable halyard to the exterior portion of the factory installed "Pre-Halyard" for faster installation (See Figure 3). Install Summit Truck to flagpole and tighten using hex nut portion of truck spindle. Feed flagpole halyard through truck to complete installation.
- Pull on internal portion of factory installed halyard section until the flagpole halyard is visible (See Figure 4)
- 5. Do not install the Stop Pins into the Stop Pin Receivers as they will impede the Internal Revolving option of this installation. You may discard the Stop Pins (See Figure 5).







FIGURE 2







FIGURE 5





- 6. If you are not installing a decorative Truck Ball, Finial, Eagle, or other Ornament, remove the factory installed 1/2"-13NC Truck Cap Ornament Adapter* and replace with Truck Cap Plug **.
- 7. If you are installing a decorative 1/2"-13NC Truck Ball, Finial, Eagle, or other Ornament, simply thread into factory installed adapter and secure using nut provided with ornament. If poletop ornament is 5/8-11NC, simply swap out the factory installed adapter and replace with the 5/8-11NC adapter provided (See Figure 6). You may discard the unused adapter and Cap Plug.
- 8. Assembly for an internal rope halyard stationary application is the same as the above with exception of Step 4. When an internal rope halyard stationary application is desired, position the vertical permanent stop pin on the truck base between the two recessed horizontal stop pin receiver's (**See figure 7**). Insert the separate stop pins provided on each each side of the vertical permanent stop pin (See figure 8). Tap each stop pin in place to secure, no adhesives or locking mechanisms are necessary. Pins may be removed later if you prefer for the truck to revolve.





FIGURE 7



FIGURE 8